

Ship 14/04

Work Order ID 68238

Monday, April 11, 2011 8:15:58 AM



Item ID: D412-698-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Door Roller, LH

Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-698-011 CHG003								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

W 11 04 13 ①
for BG 11-4-11

11/4/12 *sp*

W 11 04 13 ①

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-011

Location: _____

061

Mr. B

Ca/4/13 ①

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

w/4/14

mf

11-04-14

Picklist Print

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Work Order ID: 68238

Parent Item: D412-698-011

Parent Item Name: Cabin Door Roller, LH





Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from
Step 1,3 KJ/DS
IPP Rev: D 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D3121-141 Bracket Assembly		Manufactured	No			100	Each	3.0000	3	3		11/4/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235A		3							
				66827		3							
 D3121-143 Bracket Assembly		Manufactured	No			110	Each	7.0000	1	1		11/4/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235A		7							
				61406		7							
 D3183-043 Bracket Assembly		Manufactured	No			110	Each	7.0000	1	1		11/4/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST236		7							
				62001		3							
				66829		4							
 D3137-043 Bracket Assembly		Manufactured	No			110	Each	2.0000	1	1		11/4/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		2							
				66828		2							

Picklist Print

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Work Order ID: 68238



Parent Item: D412-698-011



Parent Item Name: Cabin Door Roller, LH

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

D3199-1

Manufactured No

110

Each

54.0000

9

9



Bracket



11/4/12

Location

Loc Qty

Loc Code

ST236A

54

61484

4

66830

50

2

7

D3202-1

Manufactured No

110

Each

8.0000

1

1



Cover



11/4/12

Location

Loc Qty

Loc Code

ST241A

8

66252

8

1

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Shop Packet Print

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